Hoop Rack

The Hoop Rack is a proven design that provides high security and easy bike parking. The Hoop Rack uses thick pipe construction and the full radius of the bend makes the Hoop an attractive and functional bike rack. This bike rack can also be put on rails for mobility and is popular in bike corrals.

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Hoop Rack

FINISH OPTIONS

Galvanized

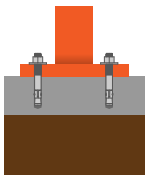
Stainless

Powder Coat

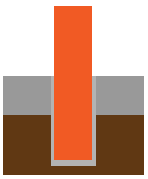
White	Black	Light Gray RAL 7042	Deep Red RAL 3003	Yellow RAL 1023
CNH Bright Yellow	Orange RAL 2004	Beige RAL 1001	Iron Gray RAL 7011	Hunter Green RAL 6005
Light Green RAL 6018	Green RAL 6016	Sepia Brown RAL 8014	Blue RAL 5005	Sky Blue RAL 5015
Dark Purple	Flat Black	Wine Red RAL 3005	Bronze	Silver RAL 9007

MOUNT OPTIONS

Surface

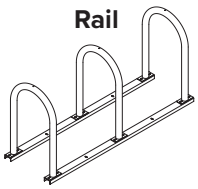


In-Ground



Tamper-resistant fasteners
available upon request

Rail



OPTIONAL LEAN BAR

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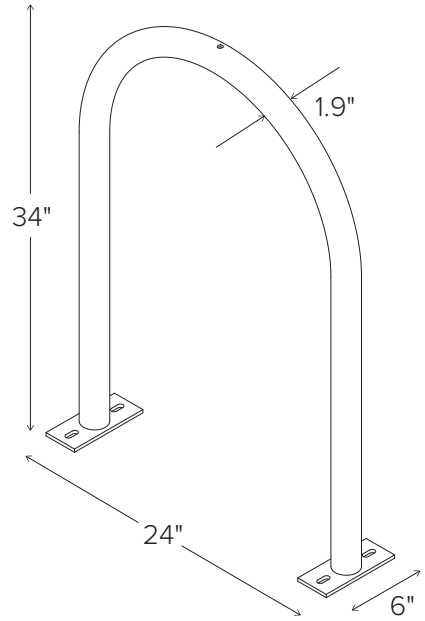
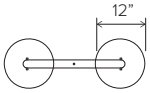
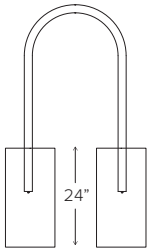
DERO A PLAYCORE Company | **Hoop** Rack

Submittal Sheet

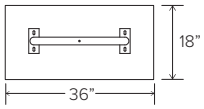


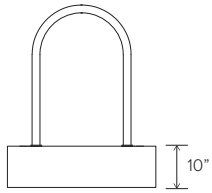
IN-GROUND MOUNT



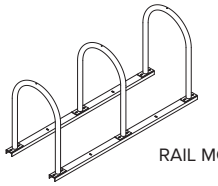


SURFACE MOUNT





(or standard 4” sidewalk slab)



RAIL MOUNT

CAPACITY 2 Bikes

MATERIALS 1.5” schedule 40 pipe (1.9” OD)

FINISHES

☐ **Galvanized**
An after fabrication hot dipped galvanized finish is our standard option.

☐ **Powder Coat**
Our powder coat finish assures a high level of adhesion and durability by following these steps:
1. Sandblast
2. Epoxy primer electrostatically applied
3. Final thick TGIC polyester powder coat

☐ **Stainless**
Stainless Steel: 304 grade stainless steel material finished in either a high polished shine or a satin finish.

MOUNT OPTIONS

☐ **Surface**
Foot Mount has two 2.5” x 6” x .25” feet with two anchors per foot. Specify foot mount for this option. Tamper-resistant fasteners available upon request.

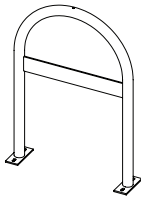
☐ **In-Ground**
In-ground mount is embedded into concrete base. Specify in-ground mount for this option

☐ **Rail**
Rail Mounted Downtown Racks are bolted to two parallel rails which can be left freestanding or anchored to the ground. Rails are heavy duty 3” x 1.4” x 3/16” thick galvanized mounting rails. Specify rail mount for this option.

☐ 90 ☐ 45A ☐ 45B ☐ 60A ☐ 60B

OPTIONAL LEAN BAR

☐ **Add Lean Bar**



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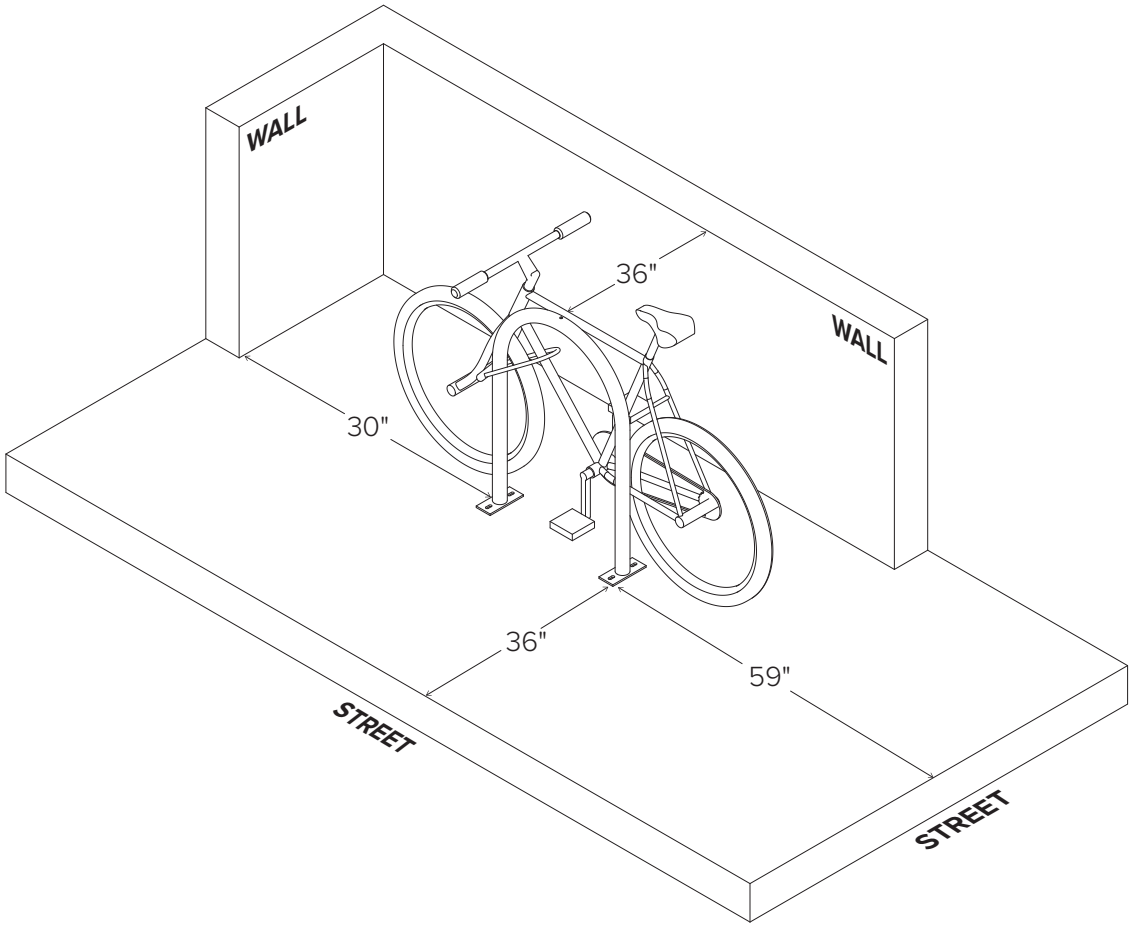
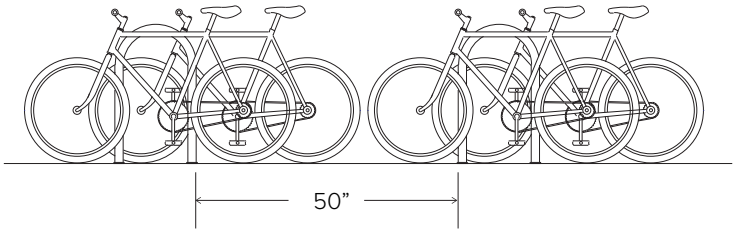
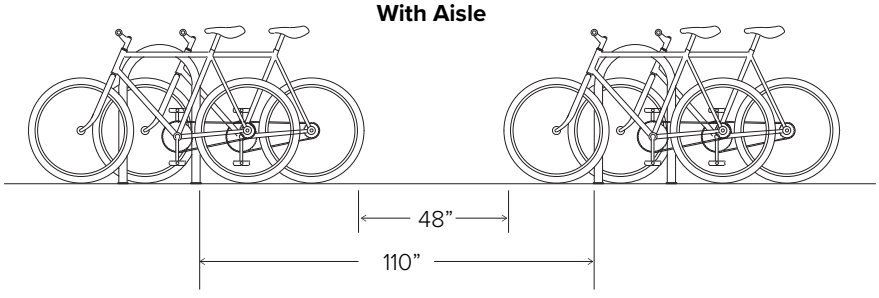


No Aisle



With Aisle



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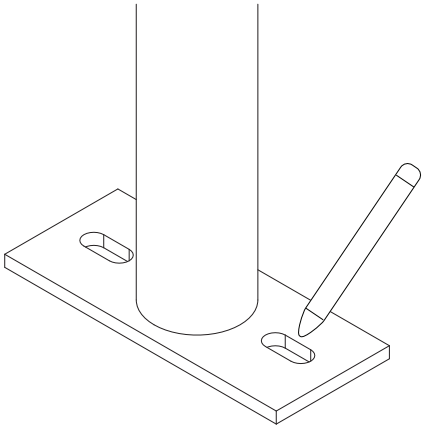
TOOLS NEEDED

Marker or Pencil
Masonry Drill Bit 3/8”
Drill (Hammer drill recommended)
Hammer
Wrench 9/16”
Level

RECOMMENDED BASE MATERIAL

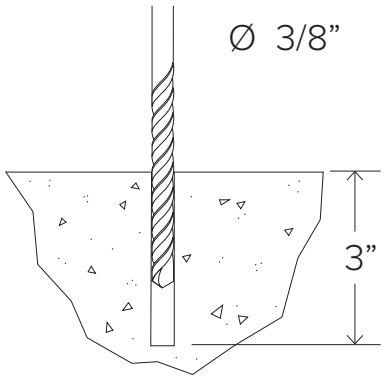
Solid concrete is the best base material for installation. To ensure the proper anchors are shipped with your rack, ask your Dero representative which anchor is appropriate for your application. Be sure nothing is underneath the base material that could be damaged by drilling.

1



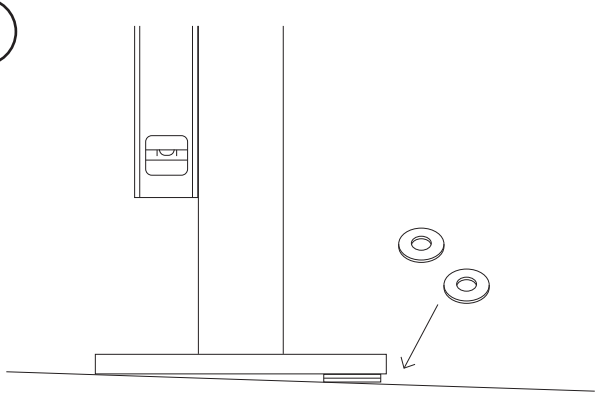
Place the rack in the desired location. Use a marker or pencil to outline the holes of the flange onto the base material.

2



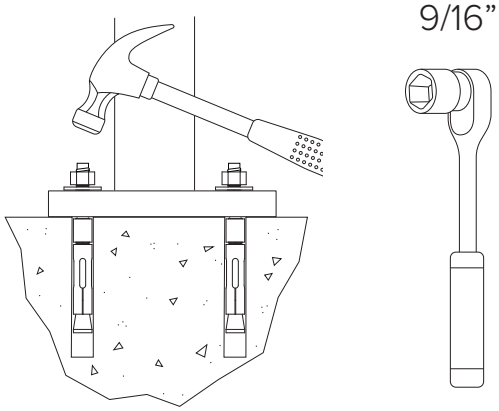
Drill 3/8” diameter holes 3” deep into surface. Make sure the holes are at least 3” away from any cracks in the base material.

3



Place rack (and washers to level rack if necessary) over holes.

4



Thread nuts onto anchors, leaving approximately 1/4” of the anchor protruding, and tap into surface. Tighten nuts down to secure rack.

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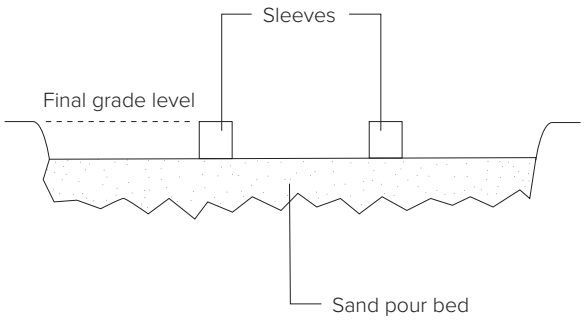
TOOLS NEEDED

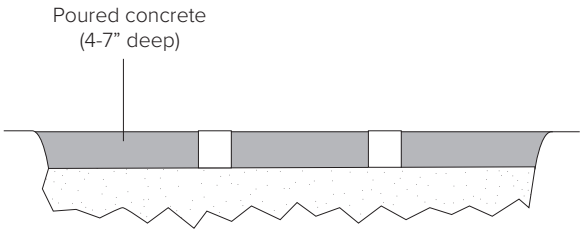
Level
Cement mixing tub
Shovel
Trowel
Corrosion-Resistant Sleeve (min. 3” diameter)
Materials to build brace (see “Install Tip” at bottom of page)

1



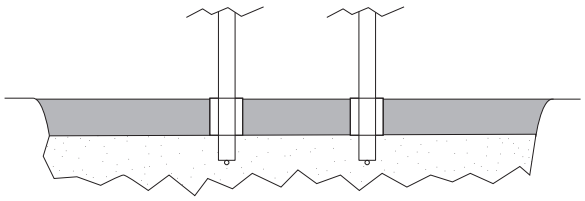
Place corrosion resistant sleeve (min. 3” inside diameter) in sand pour bed in exact location where rack will be installed. Make sure top of sleeve is at same level as desired finished concrete surface. Fill sleeve with sand to keep it in place and prevent it from filling with concrete.

2



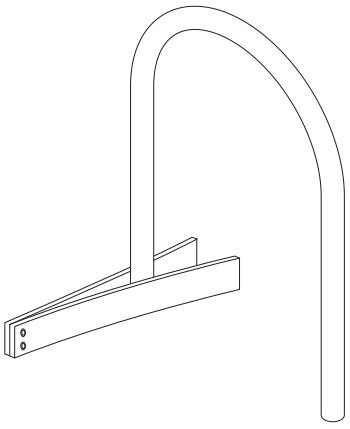
Pour concrete and allow to cure.

3



After appropriate cure time, dig out sand from sleeves and insert rack, making sure it is level and at the appropriate height. Pour in Super Por-Rok or epoxy grout and allow to set.

TIP



An easy way to brace the rack while the grout sets is to bolt two 1x4” boards together at one end and clamp them onto the legs of the rack like a clothes pin.

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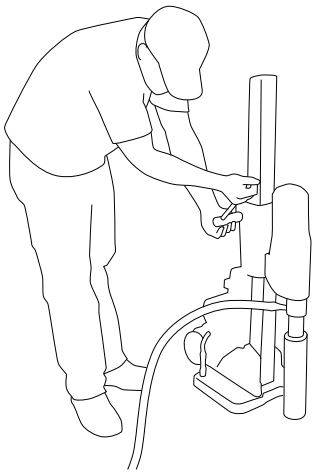
TOOLS NEEDED

Level
Cement mixing tub
Shovel
Access to water hose
Trowel
Hole coring machine with 4” bit
Materials to build brace (see “Install Tip” at bottom of page)

1

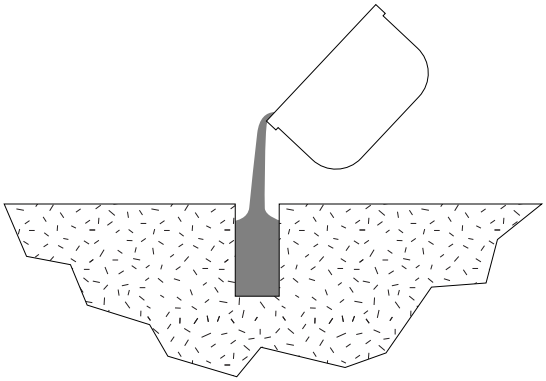


Ø 3” min.

↧ 10” min.

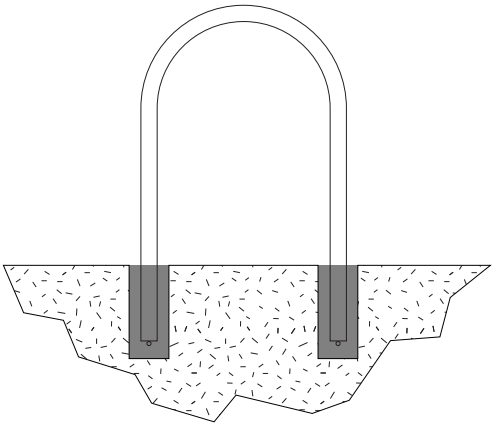
Core holes no less than 3” diameter (4” recommended) and no less than 10” deep into sidewalk.

2



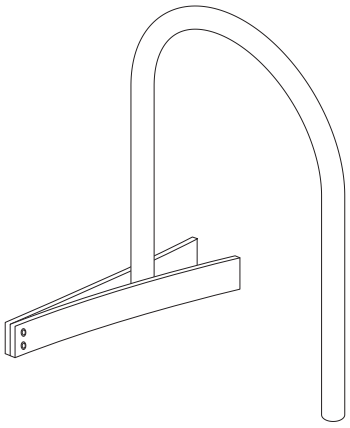
Fill holes with Super Por-Rok or epoxy grout.

3



Place rack into holes, making sure the rack is level until the grout has set. 33”-36” of the rack should remain above the surface.

TIP



An easy way to brace the rack while the grout sets is to bolt two 1x4” boards together at one end and clamp them onto the legs of the rack like a clothes pin.

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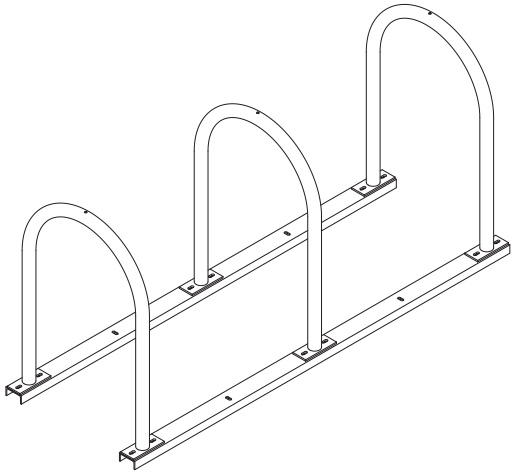
Rail Mounted Option

RAIL MOUNTED OPTIONS

Rail mounted Hoop Racks are standard foot mounted racks attached with bolts to a rail as in the diagram at left. Rail mounted racks provide more flexibility than other mounting options while providing the same degree of security.

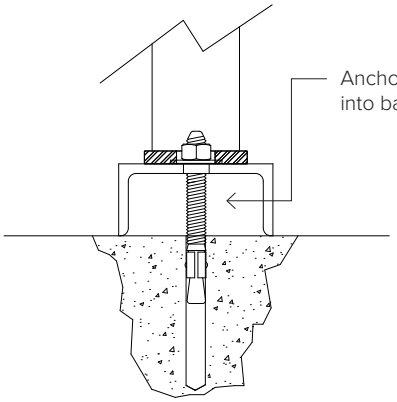
Rail mounted racks can be left freestanding, or they can be anchored to the ground using several anchors. This option allows for easier snow removal and sweeping. Installation of Rail mounted racks is also much less expensive than embedding the racks into the ground.

* Note: Though racks may be painted, the rails will remain with only a galvanized finish



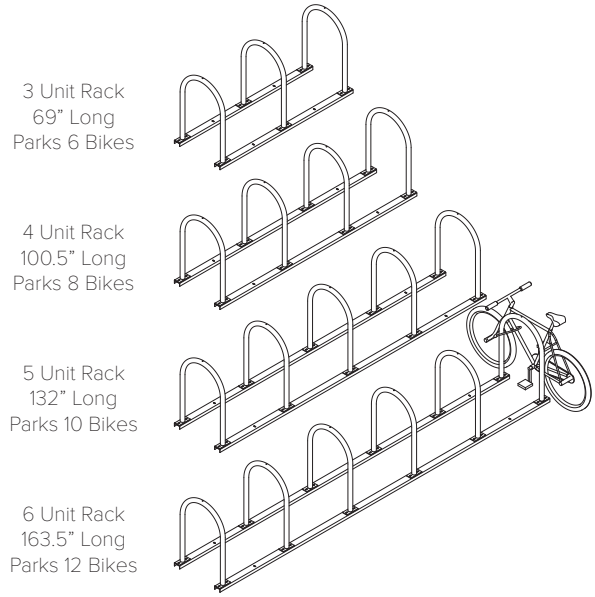
ADVANTAGES:

- Easier and inexpensive installation
- Can be left freestanding or anchored to the ground
- Easier to remove for sweeping and snow removal



APPLICATIONS:

- Installation to pavers
- Asphalt Installations
- Ground, dirt, or mulch
- Situations where the rack needs to be moved occasionally



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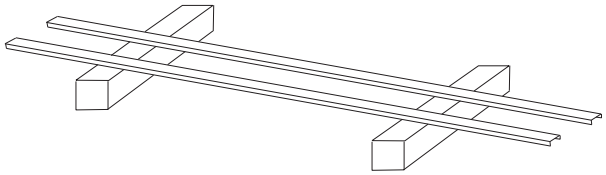
TOOLS NEEDED

9/16” Socket set
Two 4”x4”x28” (or larger) blocks
4 bolts, nuts and washers for every rack (included). If using a tamper resistant nuts, install two tamper resistant nuts with each rack.

ANCHORING THE RAILS

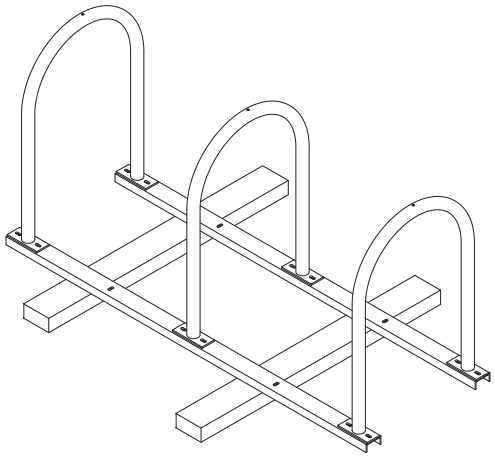
To anchor the rails to concrete, place 3.75” wedge anchor through holes in the rail into the concrete. Secure with nut.

1



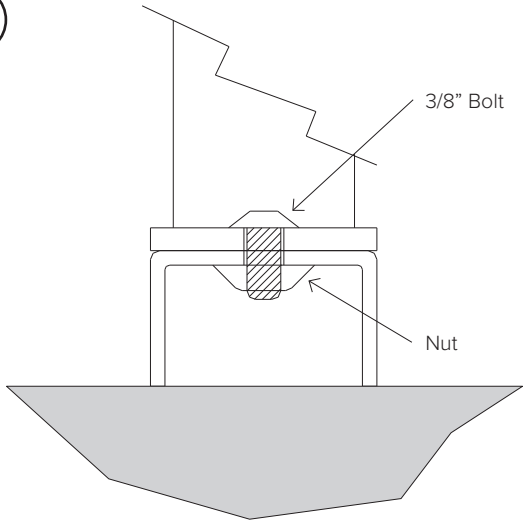
Lay out the two channel beams where the rack will be placed. Place the two beams on top of the two blocks of wood so that the open part of the channel faces the ground.

2



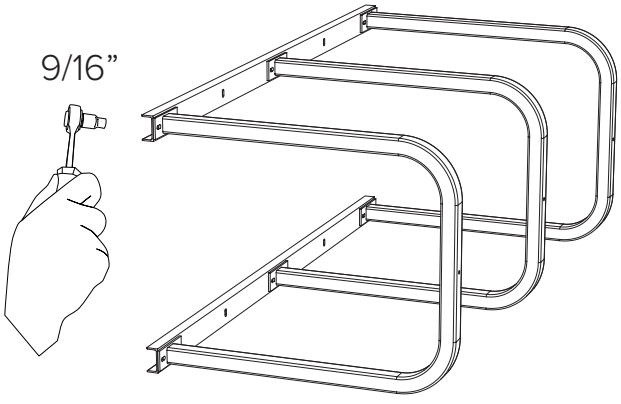
Place racks on beams so holes in rack flanges line up with beam slots

3



Put bolts through rack flange holes and beams so bolt head faces up. HAND tighten the nuts using new flange nuts.

4



Once nuts are on, tip assembled rack over and use a 9/16” socket to tighten nuts. Before fully tightening nuts, make sure the racks are straight on beams. If using tamper resistant nuts, use access tool to tighten nuts. Do not overtighten the tamper resistant nuts. Tip rack upright.

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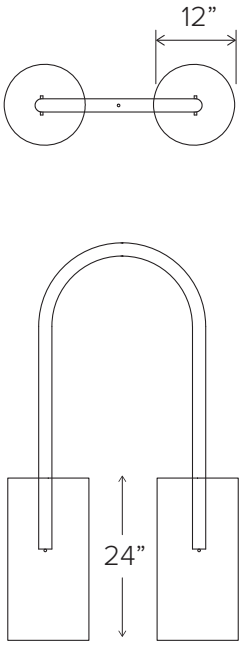
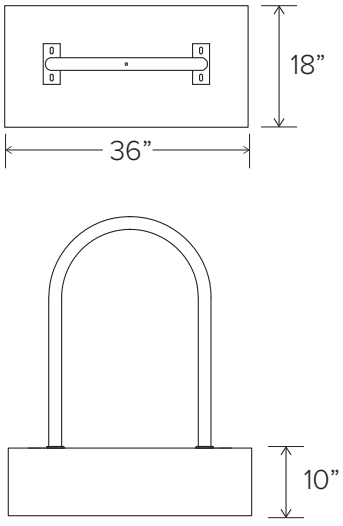
IN-GROUND MOUNT



SURFACE MOUNT



(or standard 4” sidewalk slab)

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BANCAL

Product Data Sheet

Bancal is a modular and versatile bench for public meeting areas. Its flat steel plate structure supports a seat of wide wood boards that provides a large seating area. The optional wood board back is offset from the seat. Bancal is strong and robust in form and function. Virtually maintenance free. It withstands weather and wear with aplomb.

Bench

- Bench does not ship fully assembled.
- Benches must be embedded. Each support has two threaded rods about 4" below grade.
- Benches are available backed or backless.
- The back bench has an offset back board.
- Bench is available with or without arms.
- Arms are welded to the support.
- The bench supports and arms come in a powdercoat finish.
- Supports are made of 0.25" carbon steel.
- Available only in Ipe.
- Center seat board is rectangular, outer boards are wedge-shaped.
- Opposing back option is available for the 248" bench.

Finishes

- Pangard II Powdercoat Finish.
- Unfinished Wood.

Designed by Santa & Cole
Spanish Industrial Design #151, 245

BACKED	STYLE	DEPTH	WIDTH	HEIGHT	PRODUCT WEIGHT
	88"	23"	96"	31"	251 lb
	88" w/ arms	23.5"	96"	31"	270 lb
	168" w/ 88" offset back	23"	176"	31"	387 lb
	168" w/ 88" offset back w/ arms	23.5"	176"	31"	415 lb
	168" w/ 168" offset back	23"	176"	31"	439 lb
	168" w/ 168" offset back w/ arms	23.5"	176"	31"	467 lb

landscapeforms®

BANCAL

Product Data Sheet

BACKED	STYLE	DEPTH	WIDTH	HEIGHT	PRODUCT WEIGHT
	248" w/ 88" offset back	23"	256"	31"	522 lb
	248" w/ 88" offset back w/ arms	23.5"	256"	31"	561 lb
	248" w/ 168" offset back	23"	256"	31"	575 lb
	248" w/ 168" offset back w/ arms	23.5"	256"	31"	613 lb
	248" w/ 248" offset back	23"	256"	31"	627 lb
	248" w/ 248" offset back w/ arms	23.5"	256"	31"	665 lb
	248" w/ opposing backs	23"	256"	31"	595 lb
	248" w/ opposing backs w/ arms	23.5"	256"	31"	633 lb

landscapeforms®

BANCAL

Product Data Sheet

BACKLESS	STYLE	DEPTH	WIDTH	HEIGHT	PRODUCT WEIGHT
	88"	20"	88"	18"	180 lb
	88" w/ arms	21.5"	88"	22.5"	198 lb
	168"	20"	168"	18"	315 lb
	168" w/ arms	21.5"	168"	22.5"	343 lb
	248"	20"	248"	18"	451 lb
	248" w/ arms	21.5"	248"	22.5"	489 lb

Visit our landscapeforms.com for more information. Specifications are subject to change without notice.
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Landscape Forms, Inc. | 800.521.2546 | F 269.381.3455 | 7800 E. Michigan Ave., Kalamazoo, MI 49048

Carousel

Product Data Sheet

landscapeforms®

Landscape Forms pioneered the carousel-style table with attached seating for outdoor space with the design of the popular Carousel Dining Table. Now Carousel reaches new heights with the addition of the Standing Height Table, Casual Height Table, Hoop Lounge Seat and expanded tabletop options. These new elements bring a fresh, casual, and vibrant spirit to settings that support multiple postures and activities. Long a preferred choice for college, corporate and healthcare campuses, the expanded Carousel collection makes it possible to create a suite of complimentary settings, for a range of purposes and interactions, with a common design vocabulary throughout a site.

Casual Height

- The Carousel table in casual height is available with 3 or 4 seats.
- Seats are available backless, backed, or hoop.
- Supports are formed of 2" steel tubing.
- Umbrella holder is a built-in feature on all supports.
- Available with a 30" table with a height of 22".

Mounting Options

- Casual height tables must be surface mounted, and utilizes glides for added stability.
- All tables can be used with all sun shades.

Tabletop

- Steelhead and Catena tabletops are formed of heavy gauge steel reinforced with channels beneath.
- Catena features a rolled edge.
- Wood tabletop has mortise and tenon construction with a steel plate reinforcement, and is available round or square.
- Available with a round or square 30" Marneaux tabletop.
- All tabletops are available with or without umbrella holes.
- Umbrella hole must be specified when ordered; cannot be retrofitted on site.

To Specify

1. Select Carousel casual height table.
2. Select seats: backed, backless, or hoop.
3. If backed or backless seats are selected, choose grid or perforated.
4. Select 3 or 4 seat units.
5. Select tabletop: Steelhead (wood), Catena powdercoat or stainless steel, Marneaux, or square wood.
   Note: Square wood only available with 3 or 4 seats units
6. Specify with or without umbrella hole (may not be retrofitted).
7. Choose powdercoat color for metal parts or Marneaux color, if applicable.
8. Specify wood type, if applicable. Check Materials link on website for species.
9. Casual table is surface mounted.

	Casual Height	Diameter (Of Footprint)	Height (To Top of Seat)	Product Weight
	3 Seat Backed	94"	33"	148 Lb
	3 Seat Backless	90"	22"	103 Lb
	3 Seats Hoop	98"	33"	132 Lb
	4 Seat Backed	94"	33"	187 Lb
	4 Seats Backless	94"	22"	127 Lb
	4 Seats Hoop	98"	33"	165 Lb
Mounting Style				
	Surface Mount			

***Note:** Weights reflect units with grid seats and a catena table top.

Carousel

Product Data Sheet

landscapeforms®

Dining Height

- The Carousel table in dining height are available with 3, 4, 5, or 6 seats.
- Three-seat is ADA compliant and five-seat styles are wheelchair accessible.
- Seats are available backless, backed, or hoop.
- Supports are formed of 2" steel tubing.
- Umbrella holder is a built-in feature on all supports.
- Available with a 42" table with a height of 28.5".

Mounting Options

- Table can be either freestanding or surface mount. (Note: 3 seat table must be surface mounted.)
- Four, five and six seat styles may be freestanding with glides or surface mounted.
- All tables must be surface mounted when used with all sun shades

Tables

- Steelhead and Catena tabletops are formed of heavy gauge steel reinforced with channels beneath.
- Catena features a rolled edge; Steelhead is framed by a 1-1/2" diameter metal tube and may be specified with solid, perforated, or wood top.
- Wood tabletop has mortise and tenon construction with a steel plate for reinforcement, and available round or square.
- Available with a round or Marneaux tabletop.
- All tabletops are available with or without umbrella holes.
- Umbrella hole must be specified when ordered; cannot be retrofitted on site.

To Specify

1. Select Carousel dining height table.
2. Select seats: backed, backless, or hoop.
3. If backed or backless seats are selected, choose grid or perforated.
4. Select 3, 4, 5 or 6 seat units.
5. Select tabletop: Steelhead (solid, perforated, or wood), Catena powdercoat or stainless steel, Marneaux, or square wood.
   Note: Square wood only available with 3 or 4 seat units.
6. Specify with or without umbrella hole (may not be retrofitted).
7. Choose powdercoat color for metal parts or Marneaux color, if applicable.
8. Specify wood type, if applicable. Check Materials link on website for species.
9. Specify mounting: freestanding with glides, or surface mount.

	Style	Diameter (Of Footprint)	Height (To Top of Seat)	Product Weight
	3 Seat Backed	86"	33"	172 Lb
	3 Seat Backless	81"	29"	127 Lb
	3 Seats Hoop	90"	33"	155 Lb
	4 Seat Backed	86"	33"	211 Lb
	4 Seats Backless	81"	29"	152 Lb
	4 Seats Hoop	90"	33"	189 Lb
	5 Seats Backed	86"	33"	260 Lb
	5 Seats Backless	81"	29"	185 Lb
	6 Seats Backed	86"	33"	290 Lb
	6 Seats Backless	81"	29"	200 Lb
Mounting Style				
	Surface Mount		Freestanding with Glides	

***Note:** Weights reflect units with grid seats and a catena table top.

Carousel

Product Data Sheet

landscapeforms®

Standing Height

- The Carousel table in standing height is only available as a 4-seat unit
- Seats are available backless, backed, or hoop.
- Supports are formed of 2" steel tubing.
- Umbrella holder is a built-in feature on all supports.
- Only available with a 30" table.

Mounting Options

- Standing height table must be surface mounted.
- All tables can be used with all sun shades.

Tables

- Steelhead and Catena tabletops are formed of heavy gauge steel reinforced with channels beneath.
- Catena features a rolled edge; Steelhead is framed by a 1-1/2" diameter metal tube and a wood insert.
- Wood tabletop has mortise and tenon construction with a steel plate for reinforcement, and available round or square.
- Available with a round or square 30" Marneaux tabletop.
- All tabletops are available with or without umbrella holes.
- Umbrella hole must be specified when ordered; cannot be retrofitted on site.

To Specify

1. Select Carousel standing height table.
2. Select seats: backed, backless, or hoop.
3. If backed or backless seats are selected, choose grid or perforated.
4. Standing height units come standard with 4 seats.
5. Select tabletop: Steelhead (wood insert), Catena powdercoat or stainless steel, Marneaux, or square wood.
   Note: Square wood only available with 3 or 4 seat units
6. Specify with or without umbrella hole (may not be retrofitted).
7. Choose powdercoat color for metal parts or Marneaux color, if applicable.
8. Specify wood type. Check Materials link on website for wood species.
9. Standing height table is surface mounted.

	Style	Diameter (Of Footprint)	Height (To Top of Seat)	Product Weight
	4 Seat Backed	76"	44"	214 lb
	4 Seats Backless	72"	42"	154 lb
	4 Seats Hoop	80"	44"	192 lb
Mounting Style				
	Surface Mount			

***Note:** Weights reflect units with grid seats and a catena table top.

Carousel

Product Data Sheet

landscapeforms®

Finishes - Table Tops

- All metal is finished with Landscape Forms' proprietary Pangard II® polyester powdercoat, a hard yet flexible finish that resists rusting, chipping, peeling, and fading.
- Call for standard color chart.
- Marneaux tabletops are made from a 100% acrylic resin solid surface material.
- Exterior woods are unfinished and will weather to a soft pewter gray. **Note:** Ipe wood is only available with a wood steelhead table top.
- Interior woods are finished with Landscape Forms' exclusive LF-80 wood finish, a clear, catalyzed acrylic lacquer.

Table Top	
	Steelhead Solid
	Steelhead Perforated
	Catena
	Catena Stainless Steel
	Marneaux™
	Square wood *Available only with 3 or 4 seat units
	Steelhead Wood

Carousel

Product Data Sheet

Finishes - Seating

- All metal is finished with Landscape Forms' proprietary Pangard II® polyester powdercoat, a hard yet flexible finish that resists rusting, chipping, peeling, and fading.
- Seating is available backed, backless, or grid.
- Grid seating is available with backed, backless, or grid.
- Perforated seating is only available with backed or backless.

Designed by Landscape Forms
Carousel is protects by U.S. Patent No. D820,019.

Seats	
	Backed Grid
	Backed Perforated
	Backless Grid
	Backless Perforated
	Hoop Seat

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Solstice™

Product Data Sheet

landscapeforms®

Solstice performs variations on the shape of shade. Cygnus hovers, gesturing gracefully. Altair quietly shields with a traditional form. All styles are highly durable, wind and weather resistant, and maintenance free. They are as elegant on the inside as they are out; as whimsical and colorful as the setting calls them to be.

Solstice™

- Solstice shade panels are solid or perforated aluminum, mounted in an extruded aluminum frame.
- Struts are extruded aluminum.
- Top cap, strut ring and end caps are aluminum castings.
- Surface mount stand is steel.

Mounting Options

- When used with a Landscape Forms table, Solstice must be mounted to the table, which in turn must be mounted to, or embedded in, a hard surface.
- If used with a table other than those offered by Landscape Forms, Solstice must be anchored to our surface-mounted stand.
- Solstice may also be used without a table, but must be secured in our surface-mounted stand.

Panel Mount

- Aluminum panels are mounted in notched, extruded aluminum frame pieces.
- End caps are aluminum castings.

Surface Mount

- Stand includes two stainless steel bolts to hold the Solstice pole in place and must be used when Solstice sun shade is not mounted to a Landscape Forms table.
- Anchoring hardware not included.

	Style Diameter	Diameter	Height	Product Weight
	Altair	87"	91"	77 lb
	Cygnus	91"	91"	85 lb

Mounting Options
Surface Mount Stand

Solstice™

Product Data Sheet

landscapeforms®

Metal Finishes

- All metal parts are finished with Landscape Forms' exclusive Pangard II® polyester powdercoat – a hard, yet flexible, finishing process that resists rusting, chipping, peeling and fading.

To Specify

- Specify Altair or Cygnus sun shade.
- Select perforated or solid panels, and powdercoat color(s).
- Specify to mount in Landscape Forms surface mount or embedded table.
- Specify surface mount stand if using with table other than those supplied by Landscape Forms, or if used without a table.
- Specify color for stand.

Designed by Robert Chipman, ASLA

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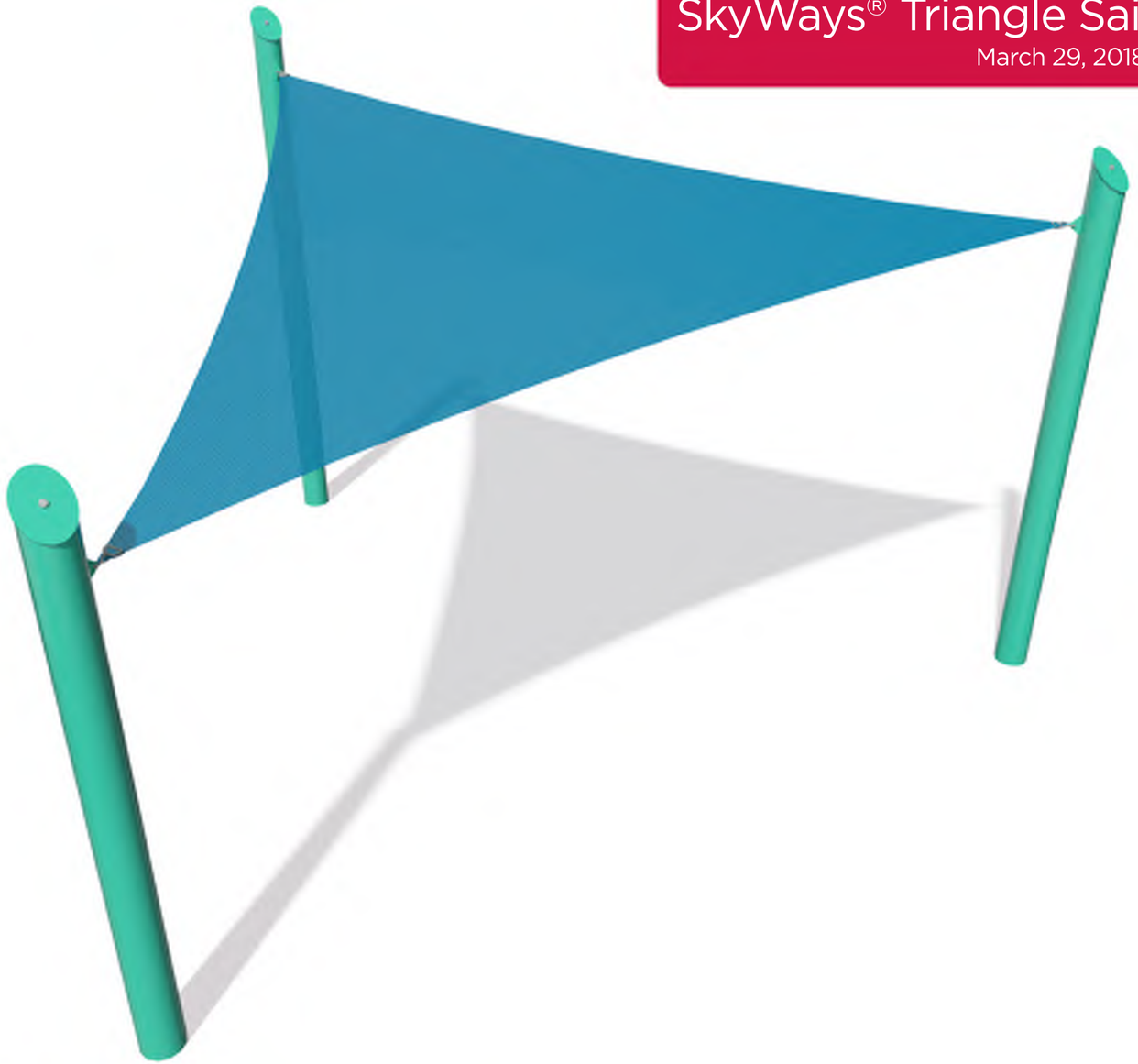
SkyWays® Triangle Sail (20′ x 20′ x 20′) Shade

March 29, 2018 Model #237677

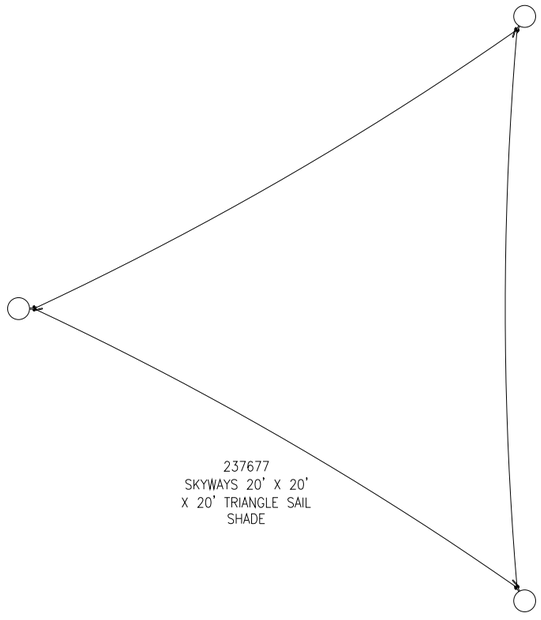


landscape structures®

FOR A BETTER TOMORROW
WE PLAY TODAY
shapedbyplay.com

Proudly presented by:

landscape structures®



237677
SKYWAYS 20' X 20'
X 20' TRIANGLE SAIL
SHADE

Freestanding Play
(2-12 years)

Max Fall Height: 0 inches

Estimated manufacturing time:
6 weeks from the time of
LSI order acceptance, or receipt of
SkyWays release of fabrication
form if applicable.

SCALE: IN FEET
0' 5' 10'

Design
6268

Landscape
Structures

SYSTEM TYPE:
Freestanding

DRAWING #:
6268

ISO 14001:2015
SE TIFE

ISO 9001:2015
Certified

landscape structures

IT IS THE MANUFACTURERS OPINION AND INTENT THAT THE USE AND LAYOUT OF THESE COMPONENTS CONFORM WITH THE AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM) STANDARD ASTM F1487

THIS PLAY AREA & PLAY EQUIPMENT IS DESIGNED FOR AGES 2-12 YEARS UNLESS OTHERWISE NOTED ON PLAN.

THIS CONCEPTUAL PLAN WAS BASED ON INFORMATION AVAILABLE TO US. PRIOR TO CONSTRUCTION, DETAILED SITE INFORMATION INCLUDING SITE DIMENSIONS, TOPOGRAPHY EXISTING UTILITIES, SOIL CONDITIONS, AND DRAINAGE SOLUTIONS SHOULD BE OBTAINED, EVALUATED, & UTILIZED IN THE FINAL DESIGN. PLEASE VERIFY ALL DIMENSIONS OF PLAY AREA, SIZE, ORIENTATION, AND LOCATION OF ALL EXISTING UTILITIES, EQUIPMENT, AND SITE FURNISHINGS PRIOR TO ORDERING. SLIDES SHOULD NOT FACE THE HOT AFTERNOON SUN.

CHOOSE A PROTECTIVE SURFACING MATERIAL THAT HAS A CRITICAL HEIGHT VALUE TO MEET THE MAXIMUM FALL HEIGHT FOR THE EQUIPMENT (REF. ASTM F1487 STANDARD CONSUMER SAFETY PERFORMANCE SPECIFICATION FOR PLAYGROUND EQUIPMENT FOR PUBLIC USE, SECTION 8 CURRENT REVISION). THE SUBSURFACE MUST BE WELL DRAINED. IF THE SOIL DOES NOT DRAIN NATURALLY IT MUST BE TILED OR SLOPED 1/8" TO 1/4" PER FOOT TO A STORM SEWER OR A "FRENCH DRAIN".

DESIGNED BY:

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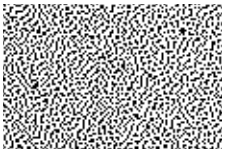
LANDSCAPE STRUCTURES, INC.
601 7th STREET SOUTH - P.O. BOX 198
DELANO, MINNESOTA 55328
PH: 1-800-328-0035 FAX: 1-763-972-6091

Date	Previous Drawing #	Initials

Arcana™

Arcana™

ENDURACOLOR™

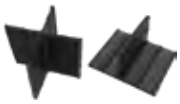


CORVARA

LUGANO

MODENA

VIVANTO



X & T Slab Spacers Bagged Separately (see page 90)

Bundle Type		SINGLE	SINGLE	SINGLE
		24 x 24	18 x 24	12 x 24
Thickness (mm)		50MM	50MM	50MM
Dimension mm		606mm x 606mm x 50mm	453mm x 606mm x 50mm	301mm x 606mm x 50mm
Dimension Imperial		23 7/8" x 23 7/8" x 2"	17 7/8" x 23 7/8" x 2"	11 7/8" x 23 7/8" x 2"
SQFT PER	Bundle	72.00	54.00	36.00
	Layer	8.00000	6.00000	4.00000
	Section	-	-	-
	Stone	4.00	3.00	2.00
PER BUNDLE	Layers	9.00	9.00	9.00
	Sections	-	-	-
SOLDIER LNFT PER	SqFt	0.50	0.50	0.49
	Section	-	-	-
	Layer	3.98	2.97	1.98
	Bundle	35.79	26.75	17.78
SAILOR LNFT PER	SqFt	0.50	0.66	0.99
	Section	-	-	-
	Layer	3.98	3.98	3.98
	Bundle	35.79	35.79	35.79
UNITS PER	SqFt	0.25	0.33	0.50
	Section	-	-	-
	Bundle	18.00	18.00	18.00
LBS PER	Layer	192	144	96
	Section	-	-	-
	Bundle	1,728	1,296	864

Stocked at Aurora & Elkhorn (Transferable upon request to Tonganoxie)

23⅞ x 23⅞ x 2"
606 x 606 x 50mm

23⅞ x 17⅞ x 2"
606 x 453 x 50mm

23⅞ x 11⅞ x 2"
606 x 301 x 50mm

ADVANTAGES

EASYCLEAN™
Factory sealed to provide integral surface protection from stains

Notes: **SOLD IN FULL BUNDLES ONLY** and is produced and sold on a required and refundable skid. Unilock offers adjustable and stackable pedestal systems; please contact your Territory Manager for pricing and availability. Product is not intended for vehicular applications. Please refer to to the Polymeric Sand Best Practices on page 96 and Important Notice on page 99. All measurements are nominal. Unilock recommends to install Arcana using T and X Slab spacers - see page 90. Please contact your sales manager for more information.

Internal Use Only. ARC CH